

**IN THE SPECIFICATION:**

The paragraph beginning at page 7, line 9 is amended as follows:

As shown in the front sectional view of the drawing figure, to form the print block engraving cylinder 10, a chromium layer 13 is galvanically applied. The galvanization normally occurs on a cylindrical steel core 11, a generated surface of which, in addition, can be provided with a base copper layer 12. The layer 13 made of chromium or a chromium alloy with a predetermined thickness, for example of approximately 25  $\mu\text{m}$ , is applied via galvanization onto the steel core 11 or onto the base copper layer 12. A known chromium alloy is the chromium-vanadium alloy. A laser engraving unit 16 then engraves the cups 14 in layer 13 at surface 15 with a laser beam 17.